

Amendments to the Claims:

The following Listing of Claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims

21. (Currently amended) A scouring material comprising:

a three-dimensional non-woven web of entangled fibres bonded to one another at their mutual contact points by a pre-bond resin, wherein ~~a majority greater than 50%~~ by weight of the fibres comprise natural fibres, and the bonded web has a maximum density of 50 kg/m³; and

a plurality of abrasive particles adhered to the fibres of the bonded web by a make-coat resin.

22. (Previously presented) The scouring material of claim 21, wherein the bonded web has a maximum density of 30 kg/m³.

23. (Previously presented) The scouring material of claim 21, wherein the bonded web has a minimum thickness of 5 mm.

24. (Previously presented) The scouring material of claim 21, wherein at least 80% by weight of the fibres comprise natural fibres.

25. (Previously presented) The scouring material of claim 21, wherein all of the fibres comprise natural fibres.

26. (Previously presented) The scouring material of claim 21, wherein the natural fibres are natural vegetable fibres.

27. (Previously presented) The scouring material of claim 21, wherein the natural fibres comprise coco, sisal, or hemp fibres, or a combination thereof.

28. (Previously presented) The scouring material of claim 21, wherein the pre-bond resin is a thermosetting or a thermoplastic resin.
29. (Previously presented) The scouring material of claim 21, wherein the pre-bond resin is an epoxy resin or a co-polyamide resin.
30. (Previously presented) A The scouring material of claim 21, wherein the make-coat resin is a latex or a phenolic resin.
31. (Previously presented) The scouring material of claim 21, wherein the abrasive particles comprise an inorganic material and have an average particle size of about 50 microns.
32. (Previously presented) The scouring material of claim 21, wherein the abrasive particles comprise a polymeric material or a natural material.
33. (Previously presented) The scouring material of claim 21, wherein the non-woven web is a dry-laid web.
34. (Previously presented) The scouring material of claim 21, wherein the scouring material forms a hand-held scouring pad.

35 - 40. (Canceled).